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### Akrapovic Racing & Evolution Exhaust System

for the YAMAHA YZF R1 (2004)

Supersport motorcycles like the Yamaha R1 call for top-quality aftermarket components, and the Akrapovic RACING / EVOLUTION systems definitely rank in that category. Installing one of these systems will make the engine come alive, with a huge 160.7 HP delivered to the rear wheel way up at 12730 rpm. Experienced riders and racers will be able to maximize the advantage offered by the Akrapovic RACING and EVOLUTION exhaust systems. In addition to the increased performance, the visual effect is also dramatic, as the systems fit right in to the sharp lines of the Yamaha.

#### **PERFORMANCE**

Measurements of the Akrapovic EVOLUTION system on the YAMAHA YZF R1:

Power: Akrapovic RACING/EVOLUTION systems allow the Yamaha engine to breathe to its fullest, as can be seen in both the power and torque curves. In addition to increased power, the system levels the power curve into a linear contour. The power increase begins at the low end at 3400 rpm and lasts up to 4600 rpm. From there to 6200 rpm the Akrapovic curve follows the stock curve. From 6200 rpm on the curve shows the qualities characteristic of the top Akrapovic systems. The increase runs all the way to the top of the rpm range, where it reaches max. power of 160.7 HP at 12730 rpm. The max. increased power is a massive 7.9 HP at 7200 rpm.

Torque: the torque curve is even more eye-opening, as the system exerts an even greater influence on the stock curve. The drop-outs in the stock curve at around 3600 rpm and 7200 rpm are filled. The engine will be responsive at every point, allowing both racing intensity and smooth shifting at low revs.

#### CONFIGURATION

The Akrapovic RACING and EVOLUTION systems for the Yamaha R1 has a specific configuration of 4-2-1-2, which means: 4x header tubes run into a double collector, which is attached to a single Y-connecting tube, from which the dual mufflers are led under the seat. For the RACING system the header tubes are conical and made of stainless steel, the collectors are cylindrical and made of stainless steel, the Y-connecting tube is conical stainless steel, both link pipes are cylindrical titanium welded to the mufflers. The rest of the connections are free-floating joints held together with silicon-shielded tensioning springs. The mufflers are available with either titanium or carbon-fiber outer sleeves. The tubes for the EVOLUTION system are all made entirely of titanium. The mufflers for the EVOLUTION are available in the same options as the RACING. All metal elements on the interior of the mufflers are entirely of titanium. The systems have a fitting on the Y-connecting tube for installing a lambda sensor. With Akrapovic RACING or EVOLUTION exhaust systems installed, the motorcycle's exhaust system will no longer contain a catalytic converter or EXUP valve.

#### **OPTIONS**

The systems are available with either titanium or carbon-fiber muffler outer sleeves.

	PERFORMANCE			
	stock	AKRAPOVIC	max. increased power	
max. rear wheel power HP / rpm (measured on SuperFlow Cyle Dyn)	157.9 / 12770	160.7 / 12730	7.9 / 7200	

	CONFIGURATION			
	header tubes	collector	Y-connecting tube	link pipe
material	TITANIUM (Evolution) STAINLESS STEEL (Racing)	TITANIUM (Evolution) STAINLESS STEEL (Racing)	TITANIUM (Evolution) STAINLESS STEEL (Racing)	TITANIUM (Evolution) TITANIUM (Racing)
tube shape	CONICAL	CYLINDRICAL	CONICAL	CYLINDRICAL

interference crossover tubes	NO lambda sensor		YES	
header tube inner sleeves	S.S. CNC MACHINED header tube flanges		ALU CNC MACHINED	
header tubes - collector connection	FREE FLOATING + SILICON SHIELDED SPRINGS collector- Y-connecting tube - link pipe connection		FREE FLOATING + SILICON SHIELDED SPRINGS	
link pipe - muffler connection	WELDED	muffler inlet cap /outlet cap	TITANIUM / TITANIUM	
muffler metal interior	TITANIUM	muffler outer sleeve	TITANIUM / CARBON-FIBER	
muffler clamp	CARBON-FIBER ROAD	muffler bracket	-	
noise damper	-	heat shield	-	

OPTIONS					
link pipe	link pipe noise damper muffler outer sleeve		muffler bracket	heat shield	
-	-	TITANIUM / CARBON-FIBER	٠	-	

	ADDITIONAL DATA					
weight comparison (kg)	stock	AKRAPOVIC			difference	
	8.91	S.S. link pipe	TITAI link		stock - S.S.	stock - titanium
		7.20	6.10		1.71	2.81
noise	stock			AKRAPOVIC		
measurements (dB / rpm)	97 / 6250			100.6 / 6250		
possibility of periodic	oil			oil filter		
service without removing A.E.S.	YES			YES		
legal for street use	NO NO					

Technical specifications of Akrapovic exhaust systems and related products subject to change without notice.

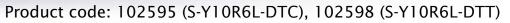


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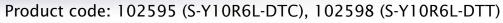


102592 (S-Y10RFT6TL-DTC), 102593 (S-Y10RFT6TL-DTT



for the YAMAHA YZF R1 (2004)





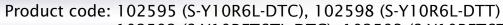
102592 (S-Y10RFT6TL-DTC), 102593 (S-Y10RFT6TL-DTT



for the YAMAHA YZF R1 (2004)



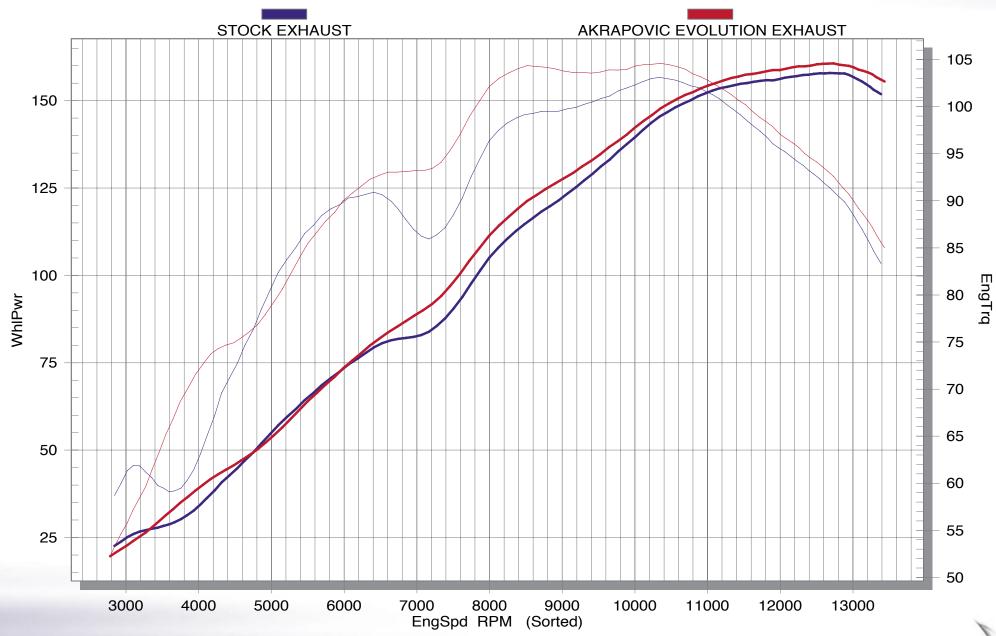




102592 (S-Y10RFT6TL-DTC), 102593 (S-Y10RFT6TL-DTT



for the YAMAHA YZF R1 (2004)



Product code: 102595 (S-Y10R6L-DTC), 102598 (S-Y10R6L-DTT) 102592 (S-Y10RFT6TL-DTC), 102593 (S-Y10RFT6TL-DTT



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